



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6205G26551-3G
Job Sheet 174591



Part No: RBW6205G26551-3G

Job Qty: 1 ea

Part Name: Main Rotor Scissor Locknut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/19/18

Job Tracking No:

Due Date: 3/23/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBW6205G26551-3G Rev B IPP Rev A 18.01.11 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		3/22/18	0.00	0.00	Start Up Small Fab-2		ML
110	Small Fab	1 pcs		3/23/18	0.00	0.20	Small Fab-3		ML DAB 38
120	QC	1 pcs		3/23/18	0.00	0.00	QC5		MAR 2-2-2018
130	Packaging	1 pcs		3/23/18	0.00	0.00	Packaging3-1	GA 002	ML
140	QC21-FG	1 Ea		3/23/18	0.00	0.00	QC21		MAR 2-3-2018

Part Op 110 - -Package case as per DWG sheet 1
Descriptions:

DAB 21 3-80

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1030-E	Case	1 Ea (1 ea)	90-Start up Operation	
RBW6205G26551-3G-1	Main Rotor Scissor Locknut	1 Ea (1 ea)	90-Start up Operation	
RBW6205G26551-3G-5	Bottom Foam	1 Ea (1 ea)	90-Start up Operation	
RBW6205G26551-3G-7	Top Foam	1 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	APP-1030-E	1	1	0
	RBW6205G26551-3G-1	1	3	0
	RBW6205G26551-3G-5	1	1	0
	RBW6205G26551-3G-7	1	1	0

Part Specifications

Specifications could not be found.

Plex 3/19/18 12:56 PM dart.lacelle.linda

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	Si Ma Thermof Lar																																																									
Date : _____	Step #: _____	QT																																																									
Description Work Order Deviation																																																											
<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th colspan="4" style="text-align: left;">Root Cause</th> </tr> </thead> <tbody> <tr> <td>Environment</td><td>☐</td> <td>No Re-verification</td><td>☐</td> </tr> <tr> <td>Design</td><td>☐</td> <td>Operator</td><td>☐</td> </tr> <tr> <td>Doc/Data</td><td>☐</td> <td>Offset/Setup</td><td>☐</td> </tr> <tr> <td>Equip/Tooling</td><td>☐</td> <td>Supplier</td><td>☐</td> </tr> <tr> <td>Handling/Pre</td><td>☐</td> <td>Training</td><td>☐</td> </tr> <tr> <td>Material</td><td>☐</td> <td>Use for Testing</td><td>☐</td> </tr> <tr> <td>Internal Transport</td><td>☐</td> <td>Poor Information</td><td>☐</td> </tr> <tr> <td>Tribal Knowledge</td><td>☐</td> <td>Rushing</td><td>☐</td> </tr> <tr> <td>LOA</td><td>☐</td> <td>Product Improvement</td><td>☐</td> </tr> <tr> <td>Substation</td><td>☐</td> <td>Process Improvement</td><td>☐</td> </tr> <tr> <td>Past Expiry Date</td><td>☐</td> <td>Manufacturing Process</td><td>☐</td> </tr> <tr> <td>Misidentified</td><td>☐</td> <td>Past Due</td><td>☐</td> </tr> <tr> <td colspan="4" style="text-align: left;">OTHER : _____</td> </tr> </tbody> </table>				Root Cause				Environment	☐	No Re-verification	☐	Design	☐	Operator	☐	Doc/Data	☐	Offset/Setup	☐	Equip/Tooling	☐	Supplier	☐	Handling/Pre	☐	Training	☐	Material	☐	Use for Testing	☐	Internal Transport	☐	Poor Information	☐	Tribal Knowledge	☐	Rushing	☐	LOA	☐	Product Improvement	☐	Substation	☐	Process Improvement	☐	Past Expiry Date	☐	Manufacturing Process	☐	Misidentified	☐	Past Due	☐	OTHER : _____			
Root Cause																																																											
Environment	☐	No Re-verification	☐																																																								
Design	☐	Operator	☐																																																								
Doc/Data	☐	Offset/Setup	☐																																																								
Equip/Tooling	☐	Supplier	☐																																																								
Handling/Pre	☐	Training	☐																																																								
Material	☐	Use for Testing	☐																																																								
Internal Transport	☐	Poor Information	☐																																																								
Tribal Knowledge	☐	Rushing	☐																																																								
LOA	☐	Product Improvement	☐																																																								
Substation	☐	Process Improvement	☐																																																								
Past Expiry Date	☐	Manufacturing Process	☐																																																								
Misidentified	☐	Past Due	☐																																																								
OTHER : _____																																																											

neering	☐
Quality	☐
Other	☐

42) Approval

ted By

upervisor
ification

inator

ng
ons
rance

Date: 03/19/18

Inspector: B

Revision: 8

Serial No/Batch: S052665

Job No: 174591

Part: RBW6205626551 - 3G

Container No: S052665

DART AEROSPACE

Part Moved

Drawing

Finish

Misread

Turning Sequence

1270 Aberdeen Street

Hawkesbury, ON K6A 1K7

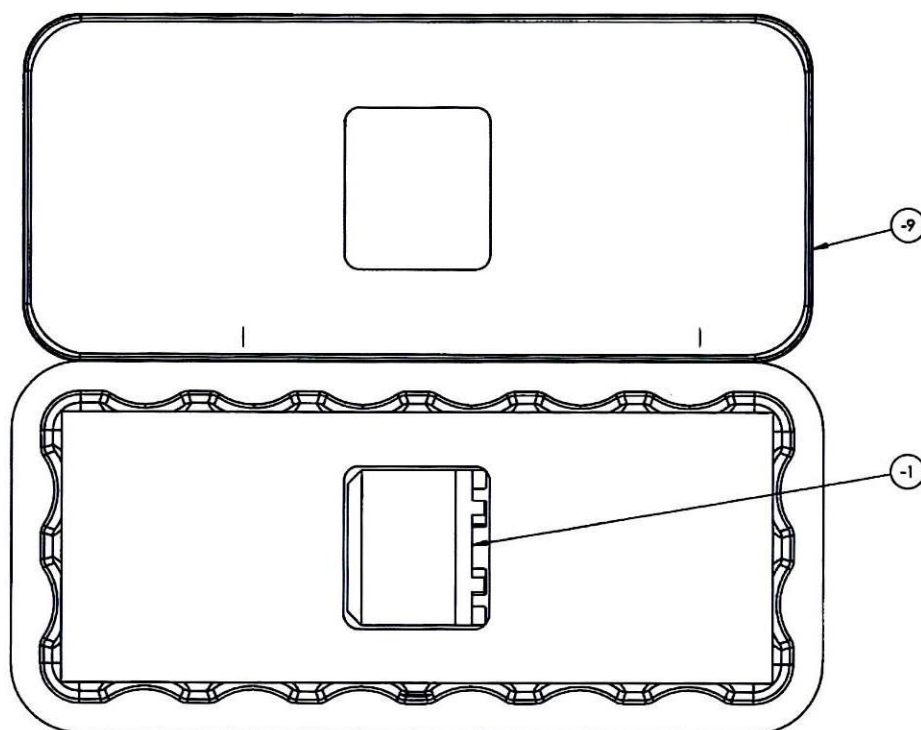
Canada

TEL: 1 813 632-5200

Email: sales@dartaero.com

www.dartaerospace.com

ITEM #	QTY	PART #	TITLE	PG	REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
-1	1	RBW6205G26551-3G-1	M/R SCISSOR LOCKNUT	2	1	RELEASED FOR PRODUCTION	-	4/13/2015	C	JAG
-9	1	RBW6205G26551-3G-9	PACKAGING ASSY	3	B	TEMPLATE UPDATED, ASSY -9 PACKAGING ADDED	17-796	17.12.20	VM	ML



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 17029 17459
18-01-12
18-03-19

RBW6205G26551-3G MAIN ROTOR SCISSOR LOCKNUT

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A

DART AEROSPACE		Newbury, Ontario, Canada	
TITLE MAIN ROTOR SCISSOR LOCKNUT			
PART NO. RBW6205G26551-3G		REV B	
TOOL NO. RBW6205G26551-3G		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AT 100% FINISH	
DESIGNED BY: VM 17/12/20		TOLERANCES: XXX ± .005 XX ± .01 X ± .1	
DRAWN BY: VM 12/20/2017		FRACTIONS: 1/8 ANGLES: 1/2° SURFACES: 1/8"	
CHECKED BY: ML 12/21/2017		SCALE: NTS	
SHEET REVIEW BY: DD 01/02/2018		SHEET 1 OF 5	
APPROVED BY: ML 01/02/2018		COPYRIGHT © 2017 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS COVENANT THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					